

XO® 4

REPAIR KIT FOR BASE STAND PAINTED SURFACES

YB-028
Version 1.00

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This instruction provides information on how to repair damages to the painted surfaces on base stand and support for XO 4 with the repair kit KT-059.

This kit contains 2 painted aluminium plates. These should be mounted on the corroded/damaged surfaces. And is suitable for the front and surface opposite the chair.

Available colours:

XB-936 IGP Silver (6802-20)

XO-908 Iron Grey (RAL 7011-5)

XO-909 Iron Grey (RAL 7011-30)

Prior to mounting of the deco plates, please follow these steps:

1. Carefully remove any loose paint or corrosion
2. Wipe the surfaces clean with a clean cloth moisturized in alcohol
3. Leave the surfaces to dry for a few minutes
4. Remove the protective paper from the double adhesive tape and mount the panels. Make sure to press firmly on the panels when mounted.

Painting instruction

If the damage is on other surfaces, not covered by the deco panels you may repair the surfaces with new paint.

Materials:

To be purchased from your local Paint shop.

- Epoxy primer for Aluminium
- Top coat, depending on the year of the unit. if in doubt, please request information from XO CARE, just inform us about the serial number on your unit:

Procedure:

1. Remove loose paint
2. Abrade damaged surfaces, using sandpaper size 200, until oxidization products are removed.
3. Clean surfaces with a clean cloth, moisturized in alcohol
4. Follow the instructions for use of the primer and top coat.